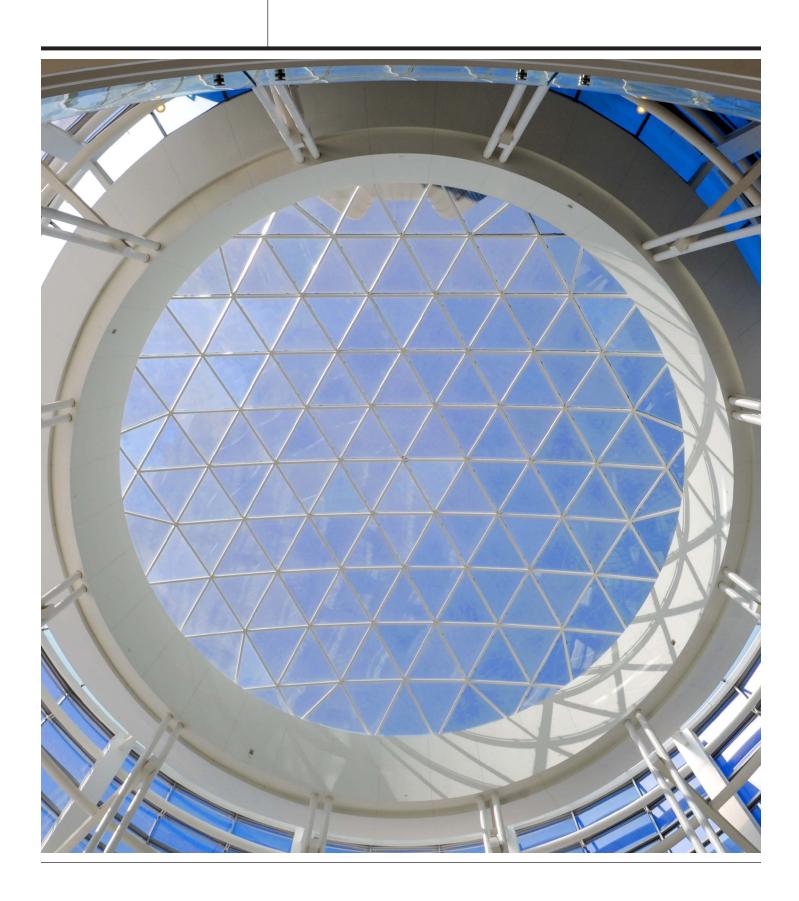
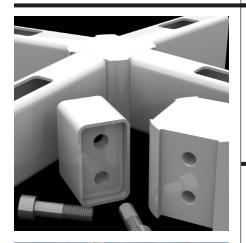
**Block Knoten (block node)** 











## **System Components**

- 01. BK nodes are from C45 forged or S355 steel, precision machined and then plated and painted. The solid node is typically the system depth
- 02. BK structural members are typically hollow rectangular sections (A500 Gr B or C or S355) with factory welded rectangular end plates
- 03. Hot dip galvanized and painted tubular members are standard
- 04. Concealed high strength steel fasteners with zinc plated and special corrosion coating
- 05. Bolts are DIN 912 Grade 8.8 or 10.9 depending on applications and strength

## **Applications**

- 01. Single or double layer three-dimensional grid structures
- 02. Typically used for regular form single layer grids with planar orthogonal geometries such as domes and vaults. Triangular geometries are also readily accomplished
- 03. Designed to achieve modest angular changes in surface planes and where angles between tubes are typically over 50 degrees
- 04. Where flat cladding panels require support along their edges
- 05. BK beams can be integrated with Novum HK nodes and KK-System as bending stiff chords resulting in very stiff double layer space trusses

## **System Attributes**

- 01. Contemporary spaceframe technology design aesthetic
- 02. Nodes are custom machined using CNC equipment to tight tolerances providing full quality geometric certainty
- 03. Hidden prestressed high strength fasteners using special tools
- 04. Semi rigid connections comfortably provide spans to 100' (30m) or more as a single layer
- 05. Structural profiles are optimized using varied wall thicknesses and need not be same depth in both directions of an orthogonal grid
- 06. Standard member sizes typically are 3" (80mm) wide and vary in depth from 5" (125mm) to 12" (300mm). Node heights match member heights
- 06. Grid geometry and beam sizes are determined by loading and cladding type
- 07. System requires no secondary steelwork as a cladding interface
- 08. Structure and cladding are designed by Novum's in-house engineers
- 09. In single layer orthogonal applications, the BK-System accommodates other Novum Systems (KK or DC) as bracing for improved stiffness
- 10. The BB-System can be used between BK members as non-primary infills to split larger grid modules to achieve economical cladding
- Glass, panels and membrane cladding materials integrate with the BK-System using Novum Edge Clamps, Linear Supported Glass, Point Supported Glass, Air Filled Pillows or Stressed Skin Membrane Systems
- 12. This system is fast to fabricate due to highly integrated design and production software and processes. It installs quickly

## Options/Materials/Finishes

- 01. Standard member finish is hot dip galvanized inside and out after fabrication and then 2-coat finish painted
- 02. Options include powder coating over hot dip galvanizing or galvanized only